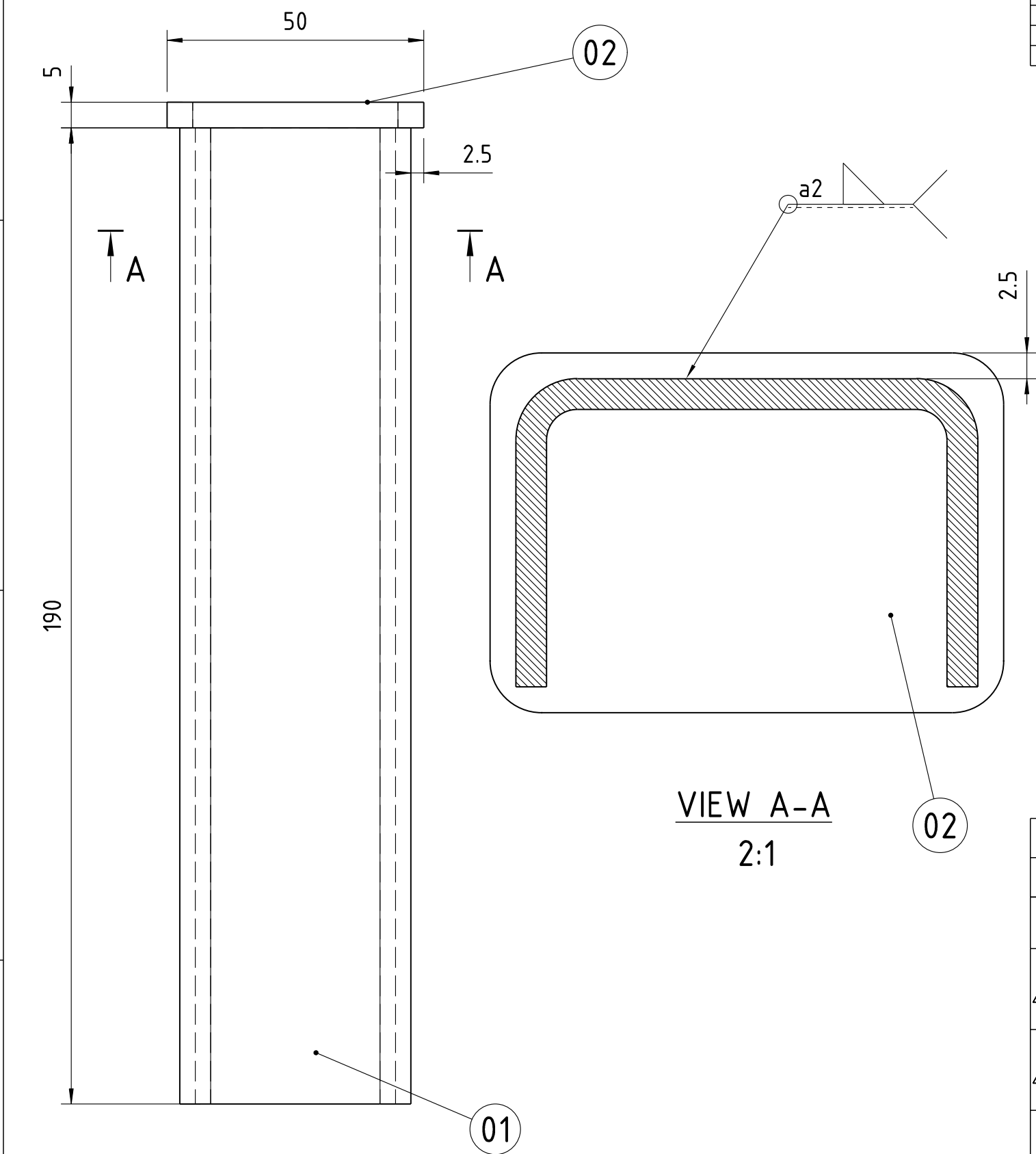


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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	SYMBOL
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
ROUGHNESS													



VIEW A-A
2:1

UNCONTROLLED

NOTES:-

1. WELDING SYMBOLS SHALL BE AS PER ISO 2553
2. WELDING PROCESS ACCORDING TO DIN EN ISO 4063
3. WELLDING SHALL BE PERFORMED AS PER DIN EN 15085-3
AND WELD PERFORMANCE CLASS - CP C2
4. # WELD AND GRIND TO MERGE THE WELD SMOOTHLY
5. ## FULL PENETRATION WELDING
6. REMOVE ALL SPATTERS AFTER WELDING
7. RUN-ON & RUN-OFF PLATES SHALL BE USED
AT THE BEGINNING & AT THE END OF WELD

2	1	525-56256	TOP PLATE										
1	1	525-56260	BRACKET-F										
SL.No.	QTY	PART / STOCK No.	DESCRIPTION					SIZE		COMPANY STD./I.S	Wt. (Kg)		
										MATERIAL			
							PRODUCT	MUMBAI METRO CARS L2 & L7					
							REF DRG						
							MATERIAL	-					
							HEAT TREAT.			APPD	MS		
							SURFACE TREAT.			REVD	RSS		
							TITLE			CHKD	VSE		
							BRACKET ASS'Y-C		DRWN	MM			
									SCALE		SHEET	Wt.	
							DRG No.		1:1		1 OF 1	0.49Kg	
									ALT				
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	BEM BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>		525-56053				



BEML LIMITED

525-56053

ALT 0